

Date: Tuesday, 10/06/2008 3:14:24 PM
 User: Julie Lecocq

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services			Drawing Name	: GUSSET		
Job Number	: 39801			Part Number	: D2254		
Estimate Number	: 10934			Drawing Number	: D2254 REV A1		
P.O. Number	:			Project Number	: N/A		
This Issue	: 10/06/2008	S.O. No.	:	Drawing Revision	: A1		
Prsh Rev.	: NC			Material	:		
First Issue	: / /	Type	: SMALL /MED FAB	Due Date	: 23/06/2008		
Previous Run	: 37759			Qty:	60	Um:	Each
Written By	:			Comment			
Checked & Approved By	: <u>JYL 08.6.10</u>			Comment			
: Est:A 99.09.22 New Issue EC Est Rev:B 08-03-11 now water jet DD verified by:							

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M304S16GA	304/316 .063 Sheet 7.
Comment: Qty.: 0.1084 sf(s)/Unit Total : 6.5016 sf(s) 304/316 .063 Sheet Material: AISI 304/316 SS 0.063" Thick		Batch <u>108156</u> <u>BB 8-6-11</u>
2.0	WATER JET	FLOW WATER JET
Comment: FLOW WATER JET 1-Cut as per Dwg D2254 Dwg Rev: <u>A1</u> <u>BB 8-6-11</u> Prog Rev: <u>A1</u>		<u>62</u>
2-Deburr if necessary		<u>BB 8-6-11</u>
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE <u>BB 8-6-11</u>
Comment: INSPECT PARTS AS THEY COME OFF MACHINE		
4.0	QC8	SECOND CHECK <u>BB 8-6-11</u> <i>coated</i>
Comment: SECOND CHECK		
5.0	PACKAGING 1	PACKAGING RESOURCE #1 <u>BB 8-6-11</u> <u>462</u>
Comment: PACKAGING RESOURCE #1 Identify and Stock Location: _____		<u>BB 8-6-11</u> <u>(60)</u>

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
			*					

NOTE: Date & initial all entries

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: GUSSET

Job Number: 39801

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Job Number:



Seq. #: Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



08/06/12 JF

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



U 08/06/12

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

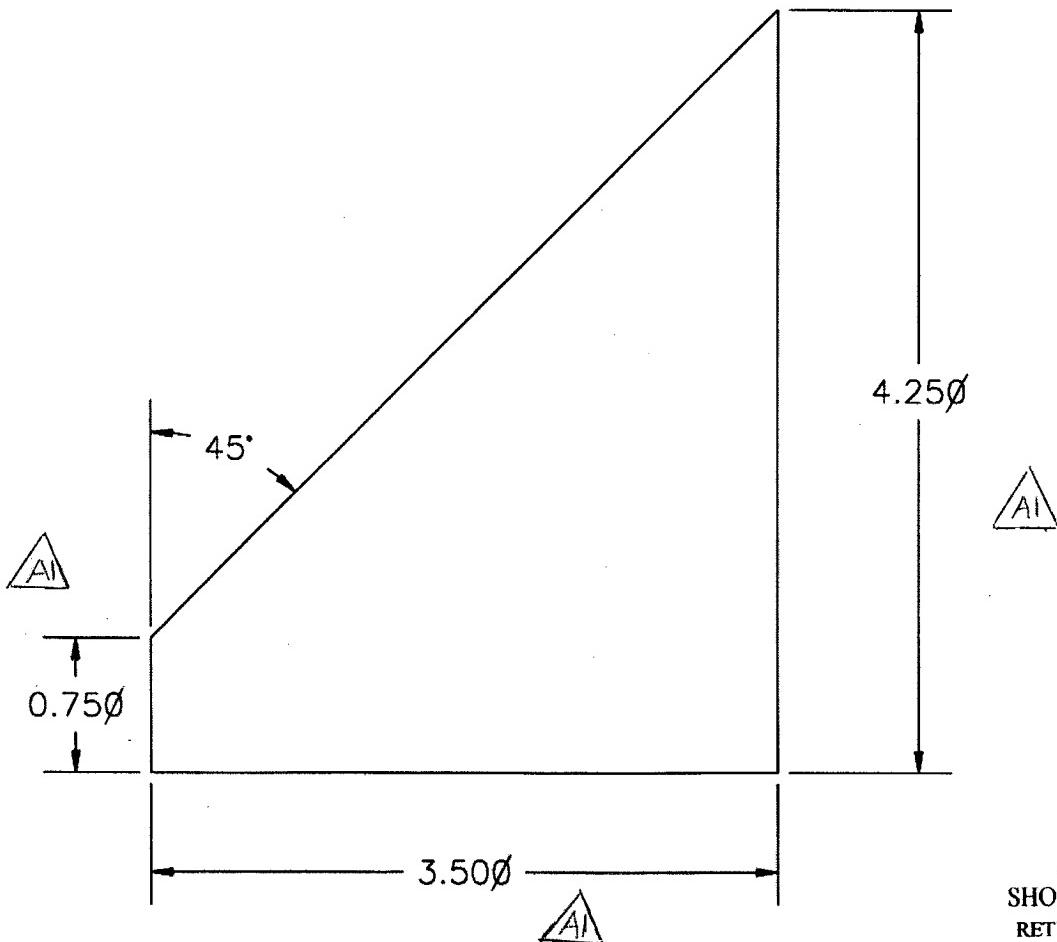
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART

PREPARED B. Williams	DART AERO ACCESSORIES INC VICTORIA INTERNATIONAL AIRPORT, CANADA
CHECKED	REV. A SHEET 1 OF 1
DATE Dec. 13, 1994	TITLE GUSSET SCALE 1:1
A 94.12.13	NEW ISSUE
A1 4.250 04.06.15	UPDATE DIMENSIONS

RELEASED
99.10.12 KE

MATERIAL: 304/316 SS 0.063 THICK

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 39801

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	39861
Description: GUSSET	Part Number:	D2254
Inspection Dwg: D2254 Rev: A1		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Measured by:	<u>PB</u>	Audited by:	<u>C</u>	Prototype Approval:	<u>✓</u>
Date:	8-6-11	Date:	08/06/11	Date:	09

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	

